



## Home Machine Thread Reference Guide

Thread Line	Wt.	Description	Recommended Applications	Recommended Needle	Recommended Bobbin Thread	Recommended Top Tension
Art Studio Colors	40 wt.	High-sheen, strong trilobal polyester thread	embroidery and quilting	Topstitch #90/14	Bottom Line or So Fine!	3.0 to 4.0
Bottom Line	60 wt.	Fine (thin) polyester thread that blends well	applique, bobbin, EPP and quilting	Topstitch #70/10	Bottom Line	4.0 to 5.0
Charlotte's Fusible Web	~~	Nylon thread made to melt and create a temporary bond between applique pieces	fusible applique	~~	for use in bobbin only	~~
Fantastico	40 wt.	High-sheen, strong trilobal polyester thread in beautiful variegated colors	embroidery and quilting	Topstitch #90/14	Bottom Line or So Fine!	3.0 to 4.0
Glitter	~~	Flat hologram thread with gorgeous shimmer (unwind thread from off the side of the spool, not over the end)	embroidery and quilting	Topstitch #90/14	Bottom Line	1.0 to 1.5
Halo	~~	Polyester thread with strands of metallic thread intertwined	serger	for loopers only	~~	~~
Kimono Silk	100 wt.	Fine (thin) pure silk thread that blends well	applique, invisible applique and quilting	Microtex #60/8 (applique) Topstitch #70/10 (quilting)	Bottom Line or Kimono Silk	2.0 to 4.0
King Tut	40 wt.	Egyptian-grown extra-long staple cotton thread that is strong with low lint	quilting	Topstitch #90/14	MasterPiece or So Fine!	3.0 to 4.0
Living Colors	40 wt.	High-sheen, strong trilobal polyester thread	embroidery and quilting	Topstitch #90/14	Bottom Line or So Fine!	3.0 to 4.0
Magnifico	40 wt.	High-sheen, strong trilobal polyester thread	embroidery and quilting	Topstitch #90/14	Bottom Line or So Fine!	3.0 to 4.0
MasterPiece	50 wt.	Egyptian-grown extra-long staple cotton thread that is strong with low lint	applique, bobbin, piecing, quilting and sewing	Topstitch #80/12	MasterPiece	2.0 to 3.0
Metallics	40 wt.	Real metallic thread (unwind thread from off the side of spools and over the top of cones)	embroidery and quilting	Topstitch #90/14	Bottom Line or So Fine!	1.0 to 1.5
MicroQuilter	100 wt.	Extra-fine, smooth polyester thread	applique and quilting	Microtex #60/8 (applique) Topstitch #70/10 (quilting)	MicroQuilter or Bottom Line	3.0 to 4.0
MonoPoly	100 wt.	Extra-fine invisible polyester monofilament thread with reduced sheen	applique, invisible applique and quilting	Microtex #60/8 (applique) Topstitch #70/10 (quilting)	MicroQuilter or Bottom Line	1.5 to 3.0
Nature Colors	40 wt.	High-sheen, strong trilobal polyester thread	embroidery and quilting	Topstitch #90/14	Bottom Line or So Fine!	3.0 to 4.0
NiteLite ExtraGlow	40 wt.	Glow-in-the dark polyester thread	embroidery and quilting	Topstitch #90/14	Bottom Line or So Fine!	3.0 to 3.5
OMNI	40 wt.	Strong corespun polyester thread	quilting	Topstitch #90/14	Bottom Line, OMNI or So Fine!	4.0 to 5.0
OMNI-V	40 wt.	Strong corespun polyester thread in variegated colors	quilting	Topstitch #90/14	Bottom Line, OMNI or So Fine!	4.0 to 5.0
Polyarn	Tex 26	Texturized "wooly-like" polyester thread for serger and overlock machines. Excellent stretch qualities	serging (loopers only)	for loopers only	~~	~~
ProLock	Tex 35	Texturized "wooly-like" polyester thread for serger and overlock machines.	serging (loopers only)	for loopers only	~~	~~



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Quilter's Silk	16 wt.	Thick silk thread for quilting bold, visible stitches	quilting	Topstitch #100/16	So Fine!	4.0 to 5.0
Rainbows	40 wt.	High-sheen trilobal polyester thread in variegated colors	embroidery and quilting	Topstitch #90/14	Bottom Line or So Fine!	2.0 to 3.0
Razzle Dazzle	~~	Metallized polyester thread for reverse quilting, embellishing or decorative serging	bobbinwork, couching and serging	~~	for use in bobbin only	~~
Sergin' General	40 wt.	Corespun polyester thread for all serger applications and clothing construction	serging and sewing	#75/11 or #80/12	use Sergin' General as top thread and looper thread	4.0 to 5.0
Sew Complete	50 wt.	Corespun polyester thread for general sewing	sewing	Topstitch #80/12	Sew Complete	4.0 to 5.0
Sew Sassy	12 wt.	Thick polyester thread with the appearance of cotton. Fantastic for both hand and machine work	wool applique and quilting	Topstitch #100/16	MasterPiece or So Fine!	2.0 to 3.0
So Fine!	50 wt.	Medium-weight polyester thread with a matte finish. Quilters' favorite blending thread	bobbin, quilting and sewing	Topstitch #80/12	So Fine! or Bottom Line	4.0 to 5.0
So Fine! #40	40 wt.	Matte-finish polyester thread in variegated colors	quilting	Topstitch #90/14	So Fine! or Bottom Line	3.5 to 4.5
So Fine! #30	30 wt.	Thick polyester thread in bold colors	quilting	Topstitch #100/16	So Fine!	3.0 to 4.0
SuperBOBs	60 wt.	Lint-free polyester thread wound onto L-style and M-style prewound bobbins	embroidery, quilting and sewing	~~	SuperBOBs are prewound bobbins	~~
Super Bobs Cotton	50 wt.	Egyptian-grown extra-long staple cotton thread wound onto Class 15 and L-style prewound bobbins	applique, quilting and sewing	~~	Super Bobs Cotton are prewound bobbins	~~
Super Brights	40 wt.	High-sheen, strong trilobal polyester thread in neon and fluorescent colors	embroidery and quilting	Topstitch #90/14	Bottom Line or So Fine!	3.0 to 4.0
Tiara	50 wt.	Decorative silk thread dyed in variegated color patterns	embroidery and quilting	Topstitch #80/12	Bottom Line or So Fine!	4.0 to 5.0
Tire Silk #30	30 wt.	Smooth silk thread with beautiful sheen	quilting	Topstitch #100/16	So Fine!	4.0 to 5.0
Tire Silk #50	50 wt.	Smooth silk thread with beautiful sheen	quilting and sewing	Topstitch #80/12	So Fine!	4.0 to 5.0
Twist	40 wt.	Dual-colored (two separately dyed colors twisted together), strong high-sheen trilobal polyester thread	embroidery and quilting	Topstitch #90/14	Bottom Line or So Fine!	3.0 to 4.0
Vanish-Lite	60 wt.	Water-soluble thread (dissolves in water when washed). Not recommended for swimsuits	basting and trapunto	Topstitch #80/12	Vanish-Lite	2.0 to 3.0
Vanish-Extra	50 wt.	Strong water-soluble thread (dissolves in water when soaked). Not recommended for swimsuits	basting and trapunto	Topstitch #90/14	Vanish-Extra	3.0 to 4.0