

# Superior Threads

## Longarm Machine Thread Reference Guide

**Needle Sizes: #14 = 3.0   #16 = 3.5   #18 = 4.0   #19 = 4.5   #20 or #21 = 5.0**

| Product                    | Weight  | Recommended for           | Description  | Recommended Needle            | Notes   |
|----------------------------|---------|---------------------------|--|-------------------------------|---|
| <b>Bottom Line™</b>        | 60 wt.  | bobbin, quilting, binding | multi-filament polyester for bobbin, applique, & quilting  | <b>#14 or 16</b> (3.0 or 3.5) | Blending top thread. The perfect bobbin thread.         |
| <b>Fantastico™</b>         | 40 wt.  | quilting                  | High-sheen high strength trilobal polyester                | <b>#18</b> (4.0)              | Available in 158 variegated and tone-on-tone colors.    |
| <b>Glitter™</b>            | ~~      | quilting                  | Flat hologram thread                                       | <b>#18</b> (4.0)              | Loosen tension settings, reduce speed.                  |
| <b>Kimono Silk™</b>        | 100 wt. | quilting, binding         | Pure silk thread.  | <b>#14 or 16</b> (3.0 or 3.5) | Blending top thread.                                    |
| <b>King Tut™</b>           | 40 wt.  | quilting                  | Extra-long staple Egyptian cotton                          | <b>#18</b> (4.0)              | Very low lint and extra strong. Nature's finest thread! |
| <b>Magnifico™</b>          | 40 wt.  | quilting                  | High-sheen high strength trilobal polyester                | <b>#18</b> (4.0)              | Available in 200 vibrant colors.                        |
| <b>MasterPiece™</b>        | 50 wt.  | quilting, piecing         | Extra-long staple Egyptian cotton                          | <b>#16</b> (3.5)              | Very low lint and extra strong. Nature's finest thread! |
| <b>Metallics™</b>          | 40 wt.  | quilting                  | World's best metallic thread. Guaranteed                   | <b>#18</b> (4.0)              | Loosen top & bobbin tension settings and reduce speed.  |
| <b>MicroQuilter™</b>       | 100 wt. | quilting                  | Extra-fine polyester thread for quilting and applique      | <b>#14 or 16</b> (3.0 or 3.5) | Loosen tension settings as necessary.                   |
| <b>MonoPoly™</b>           | .004    | quilting                  | Very fine, heat-resistant invisible polyester monofilament | <b>#14</b> (3.0)              | If using as top thread, loosen tension settings.        |
| <b>NiteLite ExtraGlow™</b> | 40 wt.  | quilting                  | Glow-in-the-dark polyester                                 | <b>#18</b> (4.0)              | Charge with a light source. Glows up to 3 hours.        |
| <b>OMNI™</b>               | 40 wt.  | quilting                  | Poly-wrapped poly core                                     | <b>#18</b> (4.0)              | Cleaner & stronger than other poly core threads.        |
| <b>OMNI-V™</b>             | 40 wt.  | quilting                  | Variegated poly-wrapped poly core                          | <b>#18</b> (4.0)              | Beautiful matte finish.                                 |
| <b>Rainbows™</b>           | 40 wt.  | quilting                  | High-sheen trilobal variegated polyester                   | <b>#18</b> (4.0)              | Loosen tension settings as necessary.                   |
| <b>So Fine! #50™</b>       | 50 wt.  | quilting, bobbin          | Lint-free polyester  | <b>#16</b> (3.5)              | Blending top and bobbin thread.                         |
| <b>So Fine! #40™</b>       | 40 wt.  | quilting                  | Variegated polyester                                       | <b>#18</b> (4.0)              | Medium weight cotton-like thread.                       |
| <b>So Fine! #30™</b>       | 30 wt.  | quilting & outlining      | Lint-free polyester  | <b>#20 or #21</b> (5.0)       | Loosen tension settings as necessary.                   |
| <b>Vanish-Extra™</b>       | ~~      | trapunto and basting      | Strong water-soluble thread                                | <b>#18</b> (4.0)              | Not recommended for swimsuits. Ha! Ha!                  |