

Superior Threads

Longarm Machine Thread Reference Guide

Needle Sizes: #14 = 3.0 #16 = 3.5 #18 = 4.0 #19 = 4.5 #20 or #21 = 5.0

Product	Weight	Recommended for	Description	Recommended Needle	Notes
Bottom Line™	60 wt.	bobbin, quilting, binding	multi-filament polyester for bobbin, applique, & quilting	#14 or 16 (3.0 or 3.5)	Blending top thread. The perfect bobbin thread.
Fantastico™	40 wt.	quilting	High-sheen high strength trilobal polyester	#18 (4.0)	Available in 158 variegated and tone-on-tone colors.
Glitter™	~~	quilting	Flat hologram thread	#18 (4.0)	Loosen tension settings, reduce speed.
Kimono Silk™	100 wt.	quilting, binding	Pure silk thread.	#14 or 16 (3.0 or 3.5)	Blending top thread.
King Tut™	40 wt.	quilting	Extra-long staple Egyptian cotton	#18 (4.0)	Very low lint and extra strong. Nature's finest thread!
Magnifico™	40 wt.	quilting	High-sheen high strength trilobal polyester	#18 (4.0)	Available in 200 vibrant colors.
MasterPiece™	50 wt.	quilting, piecing	Extra-long staple Egyptian cotton	#16 (3.5)	Very low lint and extra strong. Nature's finest thread!
Metallics™	40 wt.	quilting	World's best metallic thread. Guaranteed	#18 (4.0)	Loosen top & bobbin tension settings and reduce speed.
MicroQuilter™	100 wt.	quilting	Extra-fine polyester thread for quilting and applique	#14 or 16 (3.0 or 3.5)	Loosen tension settings as necessary.
MonoPoly™	.004	quilting	Very fine, heat-resistant invisible polyester monofilament	#14 (3.0)	If using as top thread, loosen tension settings.
NiteLite ExtraGlow™	40 wt.	quilting	Glow-in-the-dark polyester	#18 (4.0)	Charge with a light source. Glows up to 3 hours.
OMNI™	40 wt.	quilting	Poly-wrapped poly core	#18 (4.0)	Cleaner & stronger than other poly core threads.
OMNI-V™	40 wt.	quilting	Variegated poly-wrapped poly core	#18 (4.0)	Beautiful matte finish.
Rainbows™	40 wt.	quilting	High-sheen trilobal variegated polyester	#18 (4.0)	Loosen tension settings as necessary.
So Fine! #50™	50 wt.	quilting, bobbin	Lint-free polyester	#16 (3.5)	Blending top and bobbin thread.
So Fine! #40™	40 wt.	quilting	Variegated polyester	#18 (4.0)	Medium weight cotton-like thread.
So Fine! #30™	30 wt.	quilting & outlining	Lint-free polyester	#20 or #21 (5.0)	Loosen tension settings as necessary.
Vanish-Extra™	~~	trapunto and basting	Strong water-soluble thread	#18 (4.0)	Not recommended for swimsuits. Ha! Ha!